CLAWS Surface Mount Mechanical Installation Manual



Centurion Systems (Pty) Ltd

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Company Profile





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Mechanical Setup

These abbreviated instructions are for the experienced installer who needs a checklist to get a standard installation up and running in the minimum amount of time.

Detailed installation features and functions are referred to later in this manual.



Read, understand and comply with all page 3 Safety Instructions



Determine the type of drive (Independent or Direct) and page 7 orientation of the CLAWS unit



Assembly and preparation of the spike page 11 modules

Fit the spike shafts and limit switches page 18



Fit the drive	page

20



Fit the trench cover page 27



Adjust spike travel adjustment page 28



Fitting and configuring the controllers page 33

Mount the SECTOR barrier (Direct page 33 Drive models)

CLAWS controller (Independent Drive page 33 models)

Electrical Setup



Connect all wiring

page 34

Commissioning and Handover



Carry out professional handover to client

page 36





IMPORTANT Safety Instructions

ATTENTION

To ensure the safety of people, it is important that you read all the following instructions. Incorrect installation or incorrect use of the product could cause serious harm to people.

The installer, being either professional or DIY, is the last person on the site who can ensure that the operator is safely installed, and that the whole system can be operated safely.

Warnings for the installer

CAREFULLY READ AND FOLLOW ALL INSTRUCTIONS before beginning to install the product.

- All installation, repair, and service work to this product must be done by a suitably qualified person
- Do not activate the CLAWS unless you can see them and can determine that the CLAWS are clear of people, pets, vehicles or any obstructions
- Nothing must be placed, and nobody must be near the trench covers at any time. Always keep people and objects away from the spikes' area of travel
- Children should be supervised to ensure that they do not play with or around the spikes and trench cover
- This device is not intended for use by persons (including children) with reduced physical, sensory or mental capabilities, or lack of experience and knowledge, unless they have been given supervision or instruction concerning use of the appliance by a person responsible for their safety
- Secure all easily-accessed **CLAWS** controls in order to prevent unauthorised use of the system
- Do not in any way modify the components of the automated system
- Do not install the equipment in an explosive atmosphere. The presence of flammable gas or fumes is a serious danger to safety
- Before attempting any work on the system, cut electrical power and disconnect the batteries
- The mains power supply of the automated system must be fitted with an all-pole switch with contact opening distance of 3mm or greater. Use of a 5A hydraulic breaker with all-pole circuit break is recommended



- Make sure that an earth leakage circuit breaker with a threshold of 30mA is fitted upstream of the system
- Never short-circuit the battery and do not try to recharge the batteries with power supply units other than that supplied with the product, or manufactured by Centurion Systems (Pty) Ltd
- Make sure that the earthing system is correctly constructed, and that all metal parts of the system are suitably earthed
- Safety devices must be fitted to the installation to guard against mechanical movement risks such as crushing, dragging and shearing
- It is recommended that at least one warning indicator light be fitted to every system
- Always fit a warning sign visibly to the inside and outside of the entrance and exit
- The installer must explain and demonstrate the manual operation of the system in case of an emergency, and must hand the User Guide and Safety Instructions over to the end-user
- Explain these safety instructions to all persons authorised to use the system, and be sure hat they understand the hazards associated with the system
- Do not leave packing materials (plastic, polystyrene, etc.) within reach of children as such materials are potential sources of danger
- Dispose of all waste products like packing materials, worn-out batteries, etc. according to local regulations
- Always check the obstruction detection system, and safety devices for correct operation
- Neither Centurion Systems (Pty) Ltd, nor its subsidiary companies, accepts any liability for damage caused by improper installation or use of the product, or for use other than that for which the automated system was intended
- This product was designed and built strictly for the use indicated in this documentation. Any other use, not expressly indicated here, could compromise the service life/operation of the product and/or be a source of danger
- Everything not expressly specified in these instructions is not permitted





page 4

1. Section Left Intentionally Blank

2. General Description

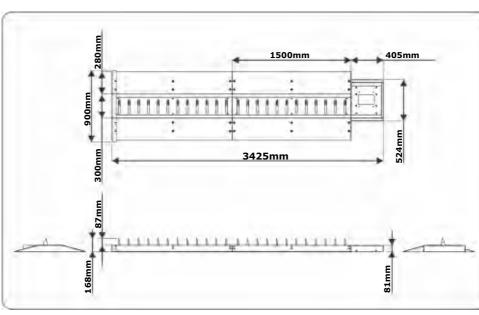
CLAWS surface mounted barrier spikes are designed to enhance the security at the entrance to high-volume application. They provide a formidable deterrent to would-be criminals and due to their robust construction they are very difficult to defeat. Their design creates a traffic calming roadway bump, which effectively also slows traffic providing for safer and more secure access control.

Clever modular design allows the **CLAWS** to be ordered ex stock and can be configured into a variety of different lengths. The orientation of the spikes can also be easily changed depending on the direction of the traffic flow. Their external limit switches allow for safe operation of the system with one switch typically used to inform the controller that the spikes are completely lowered and it is safe to raise the co-installed boom pole, and the second switch employed to inform the controller when the spikes are raised.

CLAWS are easy to install and use a standard SECTOR controller and a standard SECTOR gearbox, saving you time and reducing your spares inventory. They boast all-weather construction and have been designed to allow for all moving parts to be removed easily for quick and easy maintenance.

CLAWS also provide onboard support for a traffic light interface, and the Independent Drive **CLAWS** models have variable speed control and multiple Modes of Operation.

3. Specifications



Physical dimensions

FIGURE 1. DIRECT DRIVE SURFACE MOUNT CLAWS OVERALL DIMENSIONS

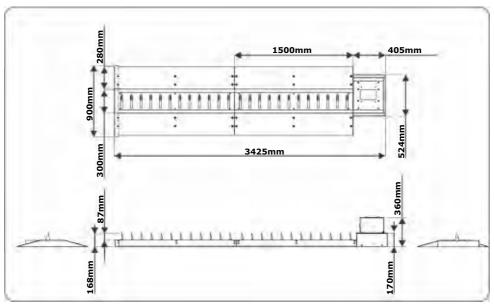


FIGURE 2. INDEPENDENT DRIVE SURFACE MOUNT CLAWS OVERALL DIMENSIONS

4. Icons Used in This User Guide



This icon indicates tips and other information that could be useful during the installation.

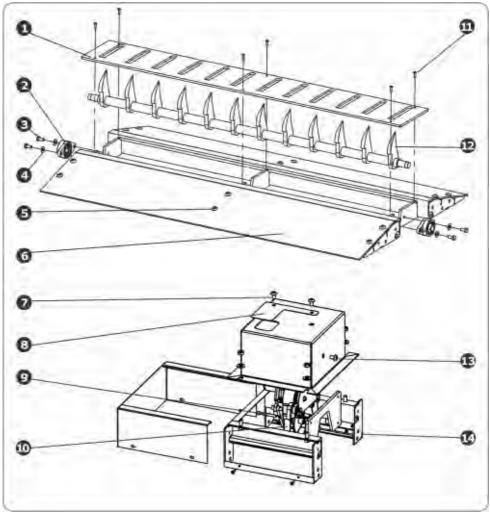


This icon denotes variations and other aspects that should be considered during installation.



This icon indicates warning, caution or attention! Please take special note of critical aspects that MUST be adhered to in order to prevent injury.

5. Product Identification



- 1. Trench cover
- 2. Y-Bearing, flanged
- 3. Set screw galvanised M10 x 22mm
- 4. Washer flat head galvanised M10 X 25 X 2
- 5. Hex socket button head M12 x 20 $\,$
- 6. Ramp-up plate (1.5m)
- 7. Hex socket button head M12 x 20

- FIGURE 3. PRODUCT IDENTIFICATION
- 8. Gearbox cover blanking plate
- 9. SS hex cap screw M8 x 70
- 10. Gearbox assembly
- 11. Hex socket button head M6 \times 20
- 12. Spike shaft Welded Assy (1.5m)
- 13. Hex socket button head M12 x 20
- 14. Main frame surface mount (1.5m)

6. Required Tools and Equipment

- Spanner 17mm
- Screwdriver 3.5mm flat
- 8mm socket drive allen key
- Crimping tool and pin lugs
- Side cutters
- Spirit level
- Measuring tape

7. Introduction

This document describes the basic steps to follow when installing the Surface Mount $\ensuremath{\textbf{CLAWS}}$

The installation described in this document is a 3 metre installation. For wider installations, modules of 1.0 or 1.5 metres can be added to achieve a width of up to 6 metres.



The installation of the **CLAWS** requires a minimum of two persons.

8. Installation Considerations

The Surface Mount **CLAWS** can be installed in eight different configurations. The configuration is dependent on three factors:

- Direct Drive or Independent Drive CLAWS models
- Orientation of installation either left-hand or right-hand orientation
- · Direction of vehicle travel to spike impact

Type of drive

The **CLAWS** can either be driven by an Independent Drive gearbox or by a Direct Drive linkage system, which attaches to the SECTOR barrier.

Orientation of installation

The orientation of an installation is described as either a left- or a right-hand orientation. This is determined by looking at whether the drive gearbox or drive linkage is installed to the left-hand side or to the right-hand side of the **CLAWS** as viewed from the usual approach direction. In other words, when driving up to the **CLAWS** and the drive is installed on the right-hand side of the vehicle, it's deemed a right-hand installation. And when driving up to the **CLAWS** and the drive is installed on the left-hand side of the vehicle, it's deemed a right-hand side of the vehicle, it's deemed a left-hand side of the vehicle.

Spike impact direction

The **CLAWS** are designed to take a much larger impact in one direction. Thus, the **CLAWS** can be installed to take larger or more frequent impact in one direction. In other words, the **CLAWS** can be installed to face either towards oncoming (planned) traffic or face towards traffic trying to enter from the wrong direction or lane.

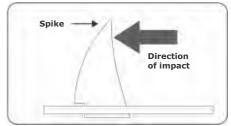


FIGURE 4. SPIKE IMPACT DIRECTION

Configurations

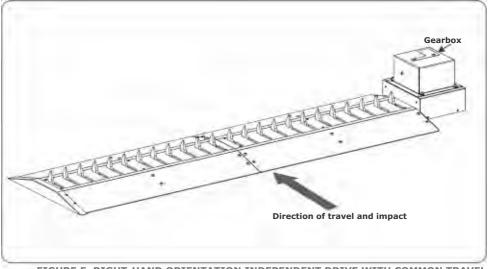


FIGURE 5. RIGHT-HAND ORIENTATION INDEPENDENT DRIVE WITH COMMON TRAVEL AND IMPACT DIRECTIONS

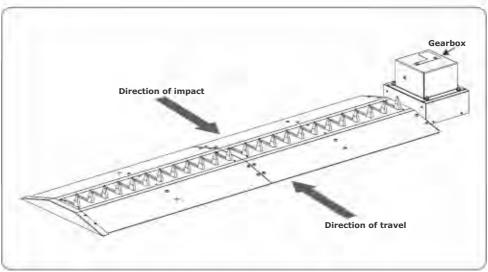


FIGURE 6. RIGHT-HAND ORIENTATION INDEPENDENT DRIVE WITH OPPOSED TRAVEL AND IMPACT DIRECTIONS

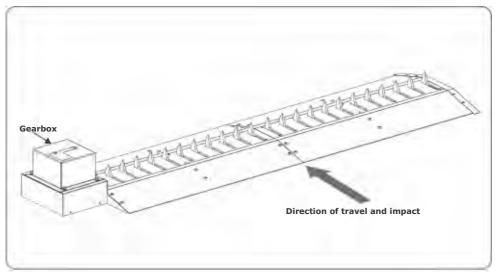


FIGURE 7. LEFT-HAND ORIENTATION INDEPENDENT DRIVE WITH COMMON TRAVEL AND IMPACT DIRECTIONS

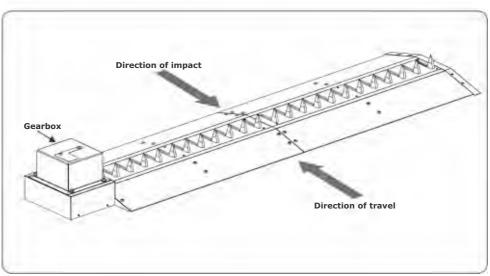


FIGURE 8. LEFT-HAND ORIENTATION INDEPENDENT DRIVE WITH OPPOSED TRAVEL AND IMPACT DIRECTIONS

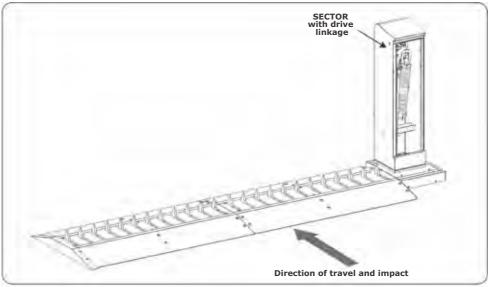


FIGURE 9. RIGHT-HAND ORIENTATION DIRECT DRIVE WITH COMMON TRAVEL AND IMPACT DIRECTION

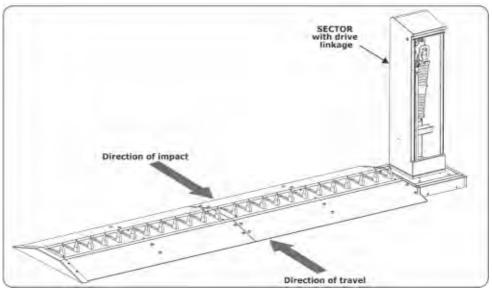


FIGURE 10. RIGHT-HAND ORIENTATION DIRECT DRIVE WITH OPPOSED TRAVEL AND IMPACT DIRECTIONS

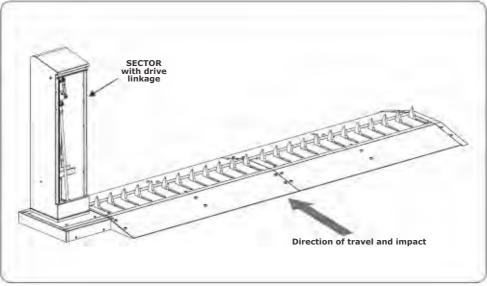


FIGURE 11. LEFT-HAND ORIENTATION DIRECT DRIVE WITH COMMON TRAVEL AND IMPACT DIRECTION

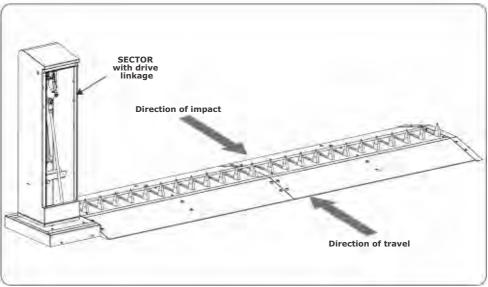


FIGURE 12. LEFT-HAND ORIENTATION DIRECT DRIVE WITH OPPOSED TRAVEL AND IMPACT DIRECTIONS

9. Spike Structure Preparation

Critical installation checklist

These guidelines must be closely adhered to in order to ensure the reliable operation of the **CLAWS** roadway spike system. The points presented in the following Critical Installation Checklist have been identified by the R & D team as being absolutely critical to the installation, operation and safety of this product.



It is highly recommended that the CLAWS system is first assembled and the operation tested prior to securing it in concrete or mounting it on the road surface.

- 1. Decide on the configuration of the system taking into account the orientation, travel and impact directions. Refer to pages 12 to 15 of this installation manual.
- 2. Ensure that the correct length drive arm for the chosen configuration is used. Refer to pages 24 to 26.
- 3. The drive arm must always face downward when assembling the linkage!
- 4. For Direct Drive installations, ensure that the SECTOR traffic barrier is mounted the correct distance from the edge of the linkage cover. Refer to Figure 38 on page 29.
- 5. Determine if drainage pipes are needed to remove excess water from the **CLAWS** trench, for example if the **CLAWS** are to be located in an area with high water flow.

Assemble the modular structures

1. Assemble the modular structures using six M12 bolts and nuts.

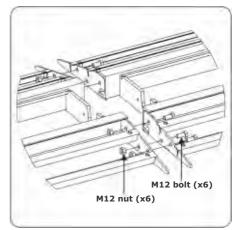


FIGURE 13. ASSEMBLE MODULAR STRUCTURES

Attach the main structure

Independent Drive

 Attach the main structure onto the end of the modular structures using nine M12 bolts and nuts.

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Be sure to assemble the Sandwich Plate between the two structures.

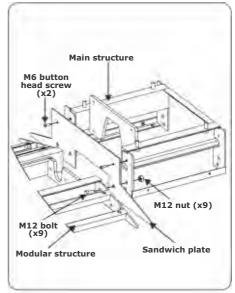


FIGURE 14. ATTACH MAIN STRUCTURE (INDEPENDENT DRIVE)

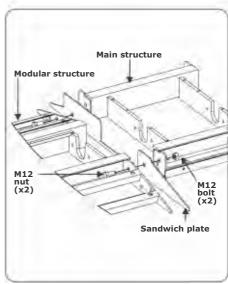


FIGURE 15. ATTACH MAIN STRUCTURE (DIRECT DRIVE)

Direct Drive

 Attach the main structure onto the end of the modular structures using two M12 bolts and nuts.

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Be sure to assemble the Sandwich Plate between the two structures

Secure the structure to the surface

1. Bolt down the structure using expansion bolts or chemical anchor bolts via the mounting holes provided.

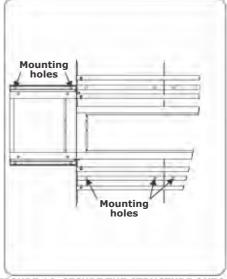


FIGURE 16. SECURE THE STRUCTURE ONTO THE SURFACE (INDEPENDENT DRIVE)

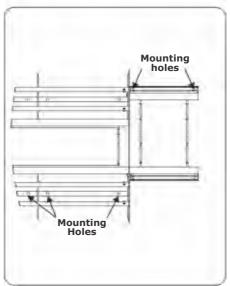


FIGURE 17. SECURE THE STRUCTURE ONTO THE SURFACE (DIRECT DRIVE)



The surface that the structure is secured to has to be flat. A convex or concave surface would cause misalignment in the drive and spike shaft

10. Fitting the Spike Modules

Fit the spike shafts

1. Assemble the spike shafts into the structure using the bearing blocks and the M10 bolts and washers.



Do not tighten the M10 bolts yet; only fit and tighten the bolts by hand.

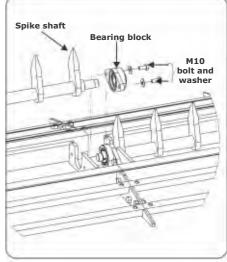


FIGURE 18. POSITION STRUCTURE IN TRENCH

Fit the limits cam (Independent Drive)

- 1. Fit the limits cam to the end of the spike shaft in the module that is the furthest away from the drive gearbox.
- 2. Fasten the cam with the M6 grub screw.

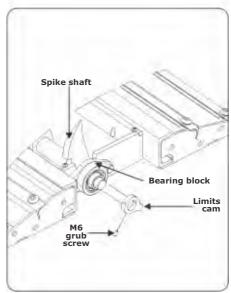


FIGURE 19. FIT THE LIMITS CAM

Limits cam (Independent Drive)



Tighten the inner M10 bolt on the bearing block

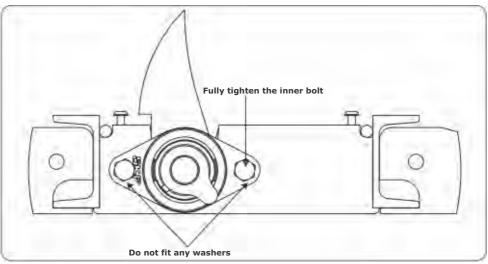


FIGURE 20. LIMIT CAM

Fit the limit switches (Independent Drive)

- 1. Fit the limit switches onto the limit switch bracket using the M4 cap screws.
- 2. Lower the limit switches and bracket assembly into the spike module where the limits cam is installed.



Fit the limit switches and bracket assembly with the spikes in the raised position.

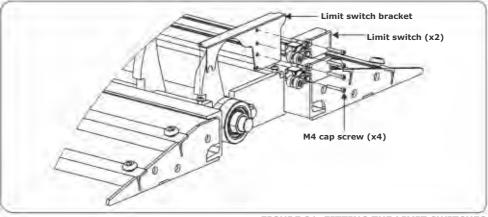


FIGURE 21. FITTING THE LIMIT SWITCHES

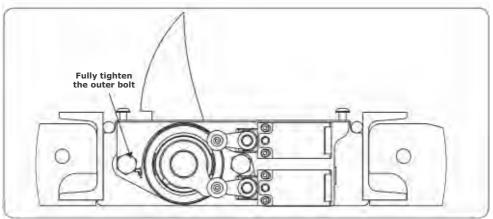


FIGURE 22. LIMIT SWITCHES (RIGHT-HAND COMMON AND LEFT-HAND OPPOSED)

- 1. Wire in the limit switches whilst leaving the wires long.
- 2. Fit conduit or any other suitable wire protection all along the structure.
- 3. Let the drainage pipes stick out of the trench to at least 50mm below the ground level.

11. Fit the Drive

Independent Drive

 Fit the Driven Link onto the end of the spike shaft using the M10 cap screws (x2), Ø8mm dowel and split coupler

> There are right-handed and left-handed Driven Links. Be sure to fit the correct link to the applicable installation.

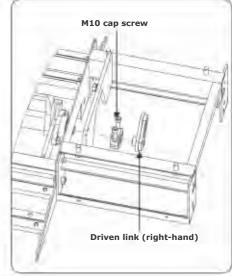


FIGURE 24. FIT THE DRIVEN LINK

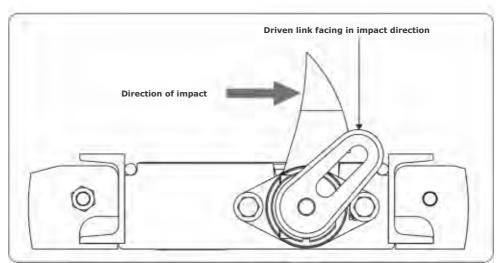


FIGURE 25. DRIVEN LINK INSTALLATION DIRECTION

- 1. Fit the drive link onto the gearbox output shaft with the M10 cap screw, washers and nylon nut.
- 2. Fit the gearbox assembly to the main structure using three M8 cap screws and spring washers.



Be sure to fit the gearbox spacers between the gearbox and the mounting plate.

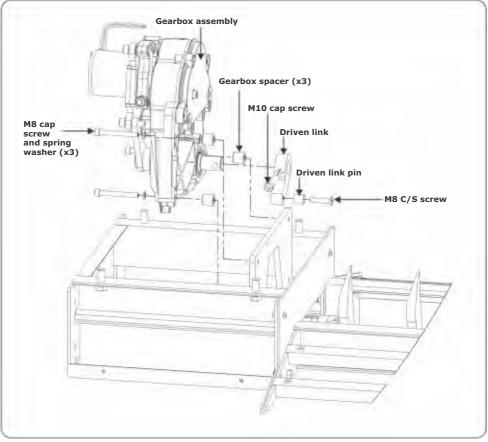


FIGURE 26. FITTING GEARBOX AND COUPLER

Direct Drive

Assemble the linkage

- 1. Attach the drive arm onto the drive shaft.
- 2. Fit the drive shaft onto the main structure with the two off bearing blocks and four M10 bolts and washers.



Do not tighten M10 bolts fully yet. Only fit and hand tighten

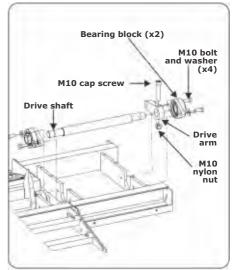


FIGURE 27. LINKAGE ASSEMBLY

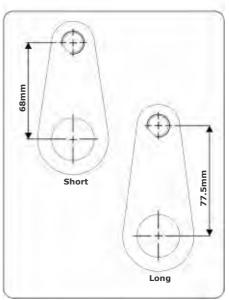


FIGURE 28. DRIVE ARMS

Drive arm configurations



There are two types of drive arms; a long and a short type.

Right-hand orientation Direct Drive, with common travel and impact direction



The drive arm(s) are fitted differently in each configuration. Configuration as per Figure 9

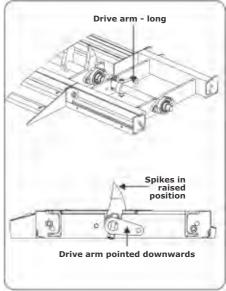


FIGURE 29. DRIVE ARM CONFIGURATION (RIGHT-HAND – COMMON)

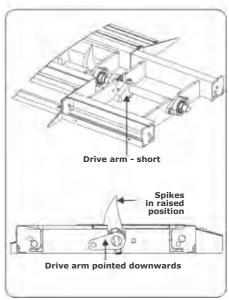


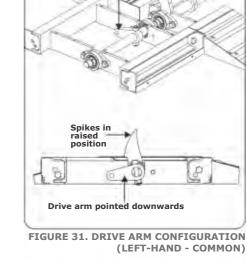
FIGURE 30. DRIVE ARM CONFIGURATION (RIGHT-HAND - OPPOSED)

Right-hand orientation Direct Drive, with opposed travel and impact direction

Configuration as per Figure 10

Left-hand orientation Direct Drive, with common travel and impact direction

Configuration as per Figure 11



Drive arm - long

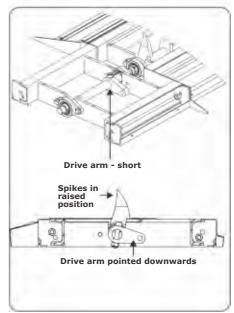


FIGURE 32. DRIVE ARM CONFIGURATION (LEFT-HAND - OPPOSED)

Left-hand orientation Direct Drive, with opposed travel and impact direction

Configuration as per Figure 12

Fitting the CLAWS shaft coupler

When joining two or more **CLAWS** modules or connecting a **CLAWS** module to a drive module, it is necessary to fit a shaft coupler. The procedure described below contains steps and information that are imperative to a safe and reliable **CLAWS** installation and as such must be adhered to as closely as possible.

- 1. Hand-tighten the M10 bolts securing the flanged bearings to the sub-frame.
- 2. Assemble the split coupler around the shafts, fit the M10 cap screws and tighten them by hand. Ensure that the coupler is centred between the flanged bearings.
- Tighten the coupler M10 cap screws in sequence; in other words, for every number of turns applied to one screw, the same number of turns (approximately) must be applied to the second screw. Failure to adhere to this procedure will result in one screw pulling the other skew and the coupler's thread stripping.



It is useful to use a torque wrench when tightening the coupler around the shaft. We recommend tightening the cap screws to 65Nm

4. Finally, tighten the M10 bolts securing the alignment flanged bearings to the sub-frame using a 17mm spanner.



Do not over-tighten the bolts, as doing so will cause the thread to strip!

Fit the linkage cover (Direct Drive)

1. Fit the linkage cover using the eight M8 button head screws.



Be sure to fit the linkage cover so that the drive arm is fully accessible through the aperture.

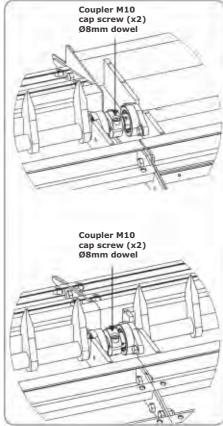


FIGURE 33. FIT THE CUOPLER

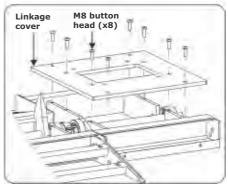


FIGURE 34. FIT THE LINKAGE COVER



All the measurements are from the edge of linkage cover to the barrier as shown in Figure 35a

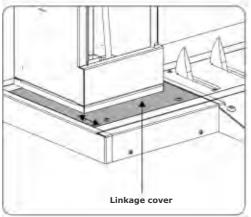


FIGURE 35a. SECTOR MOUNTING POSITION

- 2. Fit the SECTOR barrier on top of the linkage cover.
- 3. Be sure to mount the barrier either 103mm or 93mm from the edge of the main frame, depending on the installation configuration. See Figure 35 for clarity.

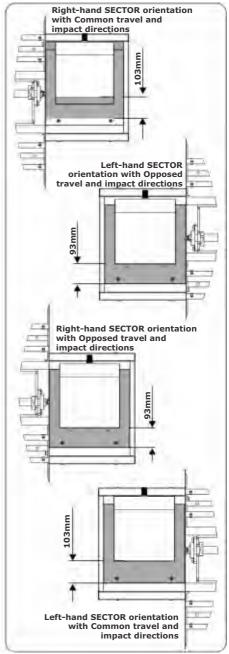


FIGURE 35. SECTOR MOUNTING POSITION

- 4. Secure the SECTOR barrier to the main structure using two M12 bolts and washers and the retaining bracket.
- M12 bolt and washer (x2) SECTOR retaining bracket

FIGURE 36. FIT RETAINING BRACKET

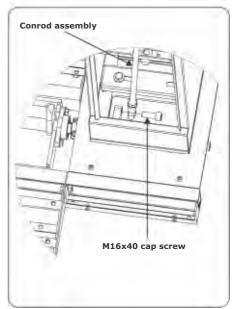


FIGURE 37. FIT THE CONROD - BOTTOM

5. Fit the Conrod assembly to the linkage's drive arm using the M16 cap screw.



It is recommended to put thread locking gel (such as Loctite) on the bolt threads.

6. Fit the Conrod assembly to the output plate next to the counterbalance spring in the SECTOR barrier using the M16 cap screw.



It is recommended to put thread locking gel (such as Loctite) on the bolt threads.

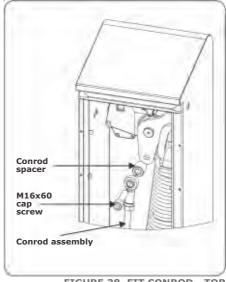


FIGURE 38. FIT CONROD - TOP

12. Covers and Setup

Fit the trench covers

1. Fit the trench covers and then fasten them with M6 button head screws.

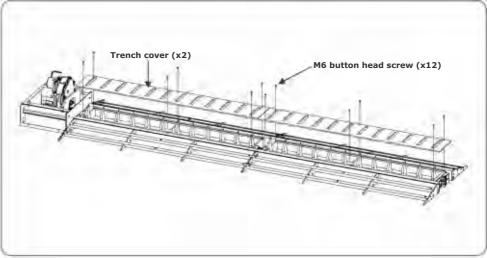


FIGURE 39. FIT THE TRENCH COVERS

2. Fit the four ramp plates and module end cover using the 24 M12 button head screws.

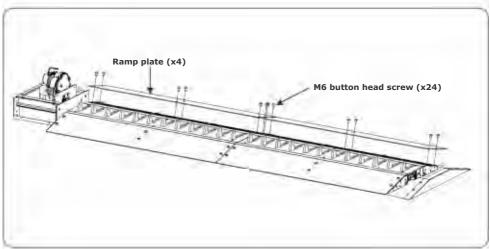


FIGURE 40. FIT THE RAMP PLATES AND MODULE END COVER

Adjust the spikes

Independent Drive



The position of the drive arm when the spikes are in the '**UP**; position varies from right-hand Common and left-hand Opposed to left-hand Common and right-hand Opposed installations.

- Using a 12V battery, drive the motor so that the drive arm rests up on the endstop when the spikes are in the 'UP' position as shown in Figure 41.
- 2. Loosen the locknuts on the adjustment link.
- 3. Turn the adjustment link to rotate the spikes until they butt up against the trench cover.
- 4. Tighten the locknuts on the adjustment link.

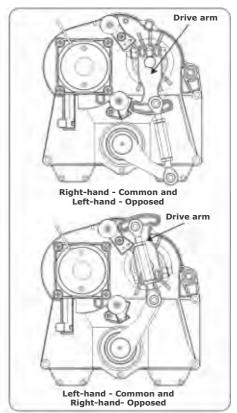


FIGURE 41. DRIVE ARM POSITION (SPIKES 'UP')

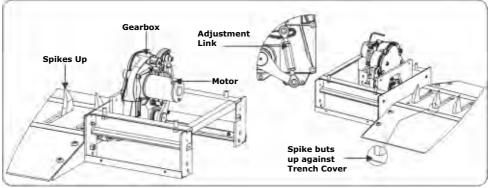


FIGURE 42. ADJUSTING THE SPIKES – INDEPENDENT DRIVE

Direct Drive



Make sure the SECTOR barrier is in the lowered (horizontal) position with the drive arm resting up on the endstop when the spikes are in the **`UP'** position.

- 1. Loosen the locknuts on the Conrod Link.
- 2. Turn the Conrod Link to rotate the spikes until they butt up against the trench cover.
- 3. Tighten the locknuts on the Conrod Link

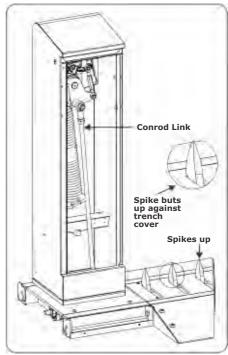


FIGURE 43. ADJUSTING THE SPIKES - DIRECT DRIVE

Fit the main frame end cover

1. Slide the main frame end cover onto the main frame and the fasten using M6 button head screws

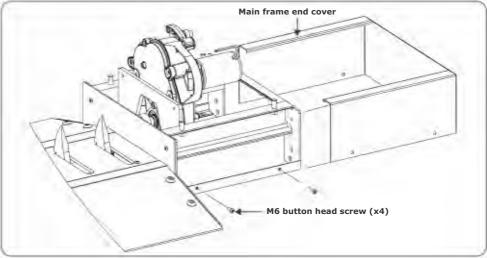


FIGURE 44. FIT THE MAIN FRAME END COVER - INDEPENDENT DRIVE

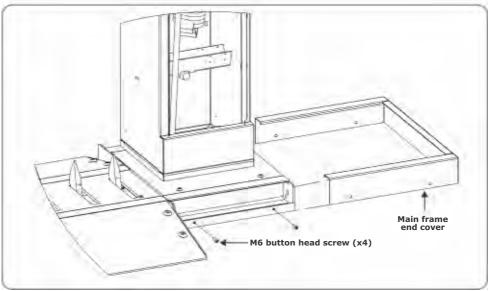


FIGURE 45. FIT THE MAIN FRAME END COVER - DIRECT DRIVE

Fit the main cover (Independent Drive)

- 1. Fit the main cover and fasten with four M12 bolts and washers.
- 2. Fit the M12 button head screw into the front of the cover.

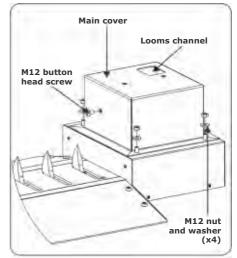


FIGURE 46. FIT THE MAIN COVER

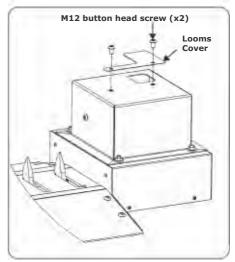


FIGURE 47. FIT THE LOOMS COVER



When a SECTOR barrier is not installed with the **CLAWS** installation, then the Looms Cover has to be fitted on top of the main cover. The Looms Cover must be sealed with silicon sealant.

13. Fitting a SECTOR Barrier (Independent Drive)

1. Fit the SECTOR Barrier on top of the main cover using two M12x65 bolts and washers.

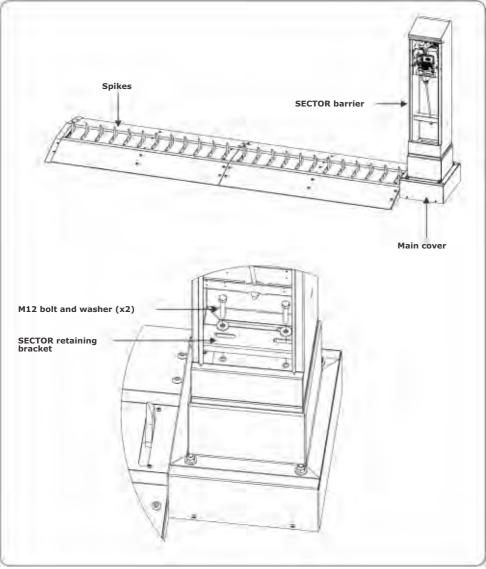


FIGURE 48. FIT SECTOR BARRIER

14. Electronics Setup (Independent Drive)

Fit CLAWS controller

1. Clip the control card onto the control card carrier.

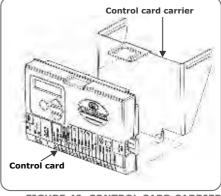


FIGURE 49. CONTROL CARD CARRIER ASSEMBLY

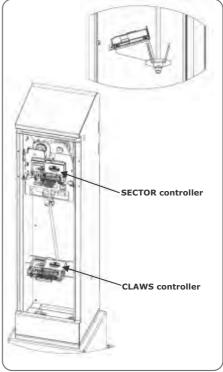


FIGURE 50. CONTROL CARD CARRIER ASSEMBLY

 Clip the control card assembly onto the bottom beam in the SECTOR enclosure, where the spring's tension bar is attached.

Menu settings (Independent Drive)

Make sure the following settings on the control cards are set

SECTOR Controller

Menu		Modes of Operation Operating Mode 4.1.1. Simplex (SMX) Mode 4.1.2. Complex (CMX) Mode 4.1.3. Programmable Logic Controller (PLC) Mode
Menu	5. 5.3.	Run Profile Spike interface (Set to ON)

Spike controller

Menu	4	Modes of Operation
	4.1.	Operating Mode

Optional menu settings – when fitting traffic light

When fitting a traffic light, make sure the following settings on the control cards are set.

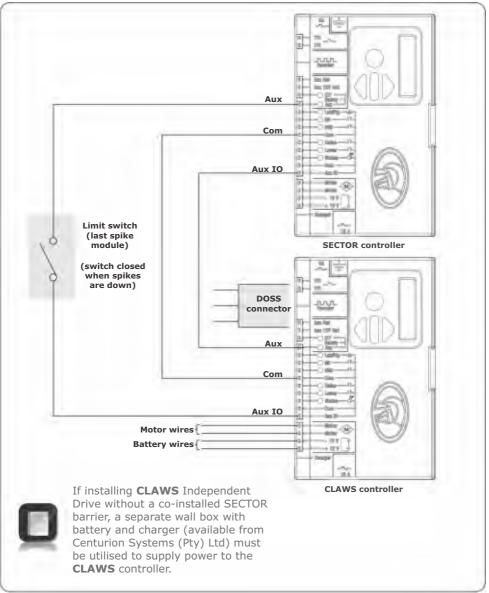
SECTOR Controller

	Menu		Safety External boom status indicator			
	Menu	7 7.1	TVI output TVI output function (Set to TVI)			
CLAWS controller						

Menu	2. 2.5.	Safety External boom status indicator
Menu		Safety TVI output function (Set to ON)

Wiring connections

Other than the normal SECTOR barrier connections, the following wire connections also have to be made



Wire connections when fitting a traffic light

When fitting a traffic light to the system, the following connections have to be made:

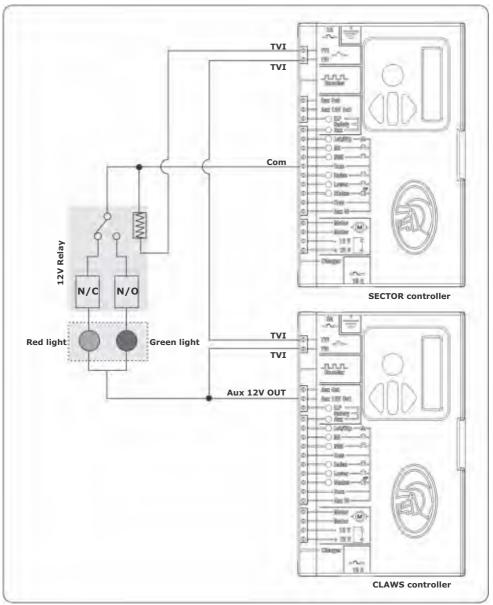


FIGURE 52. CLAWS WITH TRAFFIC LIGHTS

15. Maintenance

It is strongly recommended that routine maintenance is performed at least on a bimonthly basis to ensure unhindered operation of the **CLAWS** modules.



For optimum performance, the following maintenance procedure should be carried out:

- Remove the trench covers from each individual module by loosening the M6 button head screws holding it in place
- Once exposed, clear the trenching of any dead leaves, gravel and other debris that may cause impeded movement of the drive arm
- Test the drainage of the modules ensure that there are no blockages in the drain pipes
- Routinely tighten all nuts and bolts on the drive arm and driveshaft joints, ensuring that they are able to move freely

16. Installation handover

Once the installation has been successfully completed and tested, it is important for the installer to explain the operation and safety requirements of the system.

NEVER ASSUME THE USER KNOWS HOW TO SAFELY OPERATE THE AUTOMATED CLAWS

Even if the user has used them before, it does not mean he knows how to SAFELY operate them. Make sure that the user fully understands the following safety requirements before finally handing over the site.

The following needs to be understood by the user:

- How the obstruction detection and all other safety features work. (Show them how by demonstration)
- All the features and benefits of the operator,
- All the safety considerations associated with operating the system. The user should be able to pass this knowledge on to all other users of the automated system and must be made aware of this responsibility.
 - Do not activate the operator unless you can see it and can determine that its area of travel is clear of people, pets, or other obstructions
 - NO ONE MAY CROSS THE PATH OF A MOVING AUTOMATED SYSTEM. Always keep people and objects away from the gate and its area of travel
 - NEVER LET CHILDREN OPERATE OR PLAY WITH THE CLAWS CONTROLS, and do not allow children or pets near the spikes area
 - Be careful with moving parts and avoid close proximity to areas where fingers or hands could be pinched
 - Secure all easily-accessed CLAWS or barrier operator controls in order to prevent unauthorised use of the CLAWS
 - Keep the CLAWS system properly maintained, and ensure that all working areas are free of debris and other objects that could affect the spike operation and safety



- On a monthly basis, check the obstruction detection system and safety devices for correct operation
- All repair and service work to this product must be done by a suitably qualified person

This product was designed and built strictly for the use indicated in this documentation. Any other use, not expressly indicated here, could compromise the good condition/operation of the product and/or be a source of danger!

Neither **Centurion Systems (Pty) Ltd**, nor its subsidiary companies, accepts any liability for damage caused by improper installation or use of the product, or for use other than that for which the automated system was intended.

Notes



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